





Product Features:

1.Voltage:24 V-80VAC or 24-110VDC.peak current 7.2A

2Apply for magnetic linkage vector resonance resistance algorithm and electronic damping low-speed vibration arithmetic

3.Auto recognize motor parameters and auto tuning control parameters when power is on 4.Build-in micro-step segmentation algorithm, to achieve low micro-step control command, high micro-step operate effect

5. Receive differential and single-end PUL/DIR command

6.Control command Max pulse frequency is 500KHz(Def sult is 150KHz)

7. Provide 16 gears micro-step value setting

8. can customize 310 input control speed function

9.Reliable, signal port is optical isolation

10. Over-voltage, over-current, under-voltage protecting

Electrical Specifications (Tj=25°C/77°F)

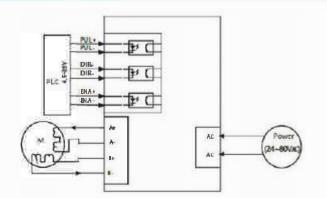
Parameters	DM860H					
	Min	Typical	Max	Unit		
Output current[PK]	0.5	-	7.2(6.0 RMS)	A		
Supply voltage	24	48	75	Vdc		
Pulse Voltage	4	5	28	Vdc		
Logic signal current	7	10	16	mA		
Pulse input frequency	0	. (H	200	KHz		
Isolation resistance	100	-	-	MΩ		

CURRENT SETTING

Peak Current	Vialid current	Swl	Sw2	Sw3
Default	2.0 A(RMS)	ON	ON	ON
3.08A	2.57A	OFF	ON	ON
3.77A	3.14A	ON	OFF	ON
4.45A	3.71A	OFF	OFF	ON
5.14A	4.28A	ON	ON	OFF
5.83A	4.86A	OFF	ON	OFF
6.52A	5.43A	ON	OFF	OFF
7.20A	6.0A	OFF	OFF	OFF

Micro-step Setting						
Step/R	Sw5	Sw6	Sw7	Sw8		
400	ON	ON	ON	ON		
800	OFF	QN	ON	ON		
1600	ON	OFF	ON	ON		
3200	OFF	OFF	ON	ON		
6400	ÓN	ON	OFF	ON		
12800	OFF	ON	OFF	ON		
25600	ON	OFF	OFF	ON		
51200	OFF	OFF	OFF	ON		
1000	ON	ON	ON	OFF		
2000	OFF	ON	ON	OFF		
4000	ON	OFF	ON	OFF		
5000	OFF	OFF	ON	OFF		
8000	ON	ON	OFF	OFF		
10000	OFF	ON	OFF	OFF		
20000	ON	OFF	OFF	OFF		
40000	OFF	OFF	OFF	OFF		

Product Diagram



Product Dimension(Unit:mm)

